



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	436	6646A 2	CRANKSHAFT ASSEMBLY	1		
3	30	62567	BALL BEARING, UPPER	1		
4	30	63742	BALL BEARING, LOWER	1		
5		54196A 6	CARRIER ASSEMBLY, "O" RING	1		
6		65800	"O" RING, CARRIER	1		2
7	535	5397A 4	CENTER MAIN BEARING ASSEMBLY	2		
8	17	20032	DOWEL PIN, CENTER MAIN BEARING	4		
9	29	71422	NEEDLE BEARING, OUTER RACE	112		
10		26113	RACE, OUTER (PAIR)	2		
11	53	26933	SNAP RING, OUTER RACE	2		
12	17	47246	DOWEL PIN, STEPPED	2		
13	10	22968	SCREW, CENTER MAIN BEARING	4		
14	11	20184	NUT, BEARING SCREW	4		
15	540	5266A 5	MAIN BEARING ASSEMBLY, VALVE	3		
16	17	20032	DOWEL PIN, MAIN BEARING	6		
17	10	45775	SCREW, MAIN BEARING	6		
18	11	45774	NUT, MAIN BEARING SCREW	6		
19	34	56007A 1	REED SET, MATCHED	3		
20	34	56008	REED STOP, REED VALVES	12		
21	10	62204	SCREW, REED STOP	30		
22	11	53153	NUT, REED STOP SCREW	30		
23	745	7672A 3	PISTON/PISTON PIN ASSY (STANDARD)	6		
23	745	7673A 2	PISTON/PISTON PIN ASSY (.015 OVERSIZE)	AR		3
23	745	7453A 3	PISTON/PISTON PIN ASSY (.030 OVERSIZE)	AR		3
24	40	52035	LOCK RING, PISTON PIN	12		
25	39	78816A12	PISTON RING (STANDARD)	2		
25	39	78811A12	PISTON RING (.015 OVERSIZE)	AR		3
25	39	88392A12	PISTON RING (.030 OVERSIZE)	AR		3
26	624	8101A 3	CONNECTING ROD AND CAP ASSEMBLY	6		
27	31	62596A 1	BEARING ASSEMBLY, CRANK PIN	6		
28	10	54803	SCREW, CONNECTING ROD	12		
29	11	49091	NUT, CONNECTING ROD SCREW	12		
28	10	91012	SCREW, CONNECTING ROD	12		
30	29	47270	NEEDLE BEARING, PISTON PIN	174		
31	12	47247	WASHER, NEEDLE LOCATING	12		
-	27	85653A32	GASKET SET			